

# Work Order ID 106553

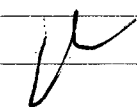
\*106553\*

Page 1

September-06-13 10:47:08 AM

Item ID: D205-579-015 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Dual Battery Rack  
 Start Date: 9/06/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 9/06/13 Req'd Qty: 1.00 \*1\* Customer:

## Reference:

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D204/5-579	Rev B								
100		0.00							
*100*	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP205-579-015		CHG002						
105	Pick Kit	0.00							
*105*									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
*110*									
QC	Memo	0.00							
Quality Control									

27 13918 )

32

9/13/14

27 13918

27 13918

**Work Order ID 106553****\*106553\***

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Item ID: D205-579-015

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Dual Battery Rack

Start Date: 9/06/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 9/06/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD205-579-015								
	Location: <u>FG-121</u>								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

1 2 13-9-18MLJ 13-09-1813-09-18

# Picklist Print

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Page 1

Work Order ID: 106553  
Parent Item: D205-579-015  
Parent Item Name: Dual Battery Rack

Start Date: 9/06/13  
Start Qty: 1.00

Required Date: 9/06/13  
Required Qty: 1.00

Comments: IPP Rev:B As per Rev B 06-03-07 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2121 Clamp Assembly		Manufactured	No			105	Each	2.0000	4	4			32
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST005		2							
				76468		2							
D3247-1 Angle		Manufactured	No			105	Each	8.0000	4	4			32
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST181		8							
				82675		8							
D3249-1 Top		Manufactured	No			105	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST146		1							
				25743		1							
D3250-1 Back		Manufactured	No			105	Each	3.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST146		3							
				25744		1							
				76734		2	✓						
D3251-041 Centre Divider		Manufactured	No			105	Each	3.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST146		3	✓						
				76465		3							

# Picklist Print

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Work Order ID: 106553  
Parent Item: D205-579-015  
Parent Item Name: Dual Battery Rack

Start Date: 9/06/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

D3252-1

Large Shelf

Manufactured No

105 Each 5.0000

Location

Loc Qty

Loc Code

ST146

5

76470

5

Manufactured No

105 Each 4.0000

Location

Loc Qty

Loc Code

ST146

4

66077

1

76471

3

Manufactured No

105 Each 4.0000

Location

Loc Qty

Loc Code

ST146

4

76466

4

Manufactured No

105 Each 4.0000

Location

Loc Qty

Loc Code

ST146

4

76467

4

Manufactured No

105 Each 1.0000

Location

Loc Qty

Loc Code

ST146

1

74999

1

Purchased No

105 Each 447.0000

Location

Loc Qty

Loc Code

ST336

447

125654

447

MS20470AD4-5

RIVET, UNIVERSAL HEAD

Purchased No

105 Each 447.0000

Location

Loc Qty

Loc Code

ST336

447

125654

447

164

6430

1x32

Sm

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Shop Packet Print

Page 2

# Picklist Print

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Work Order ID: 106553  
 Parent Item: D205-579-015  
 Parent Item Name: Dual Battery Rack

Start Date: 9/06/13

Required Date: 9/06/13

Start Qty: 1.00

Required Qty: 1.00

MS20470AD4-7  
 Rivet, Universal Head

Purchased No

105 Each 6,321.0000

17

17

13/4/16

SM

Location

Loc Qty

Loc Code

ST336

2277

122452

83

123525

2194

ST509

4044

124231

4044

M123525

DA 32

REFERENCE BY  
Sh

## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-579-015 Dual Battery Rack Kit	22.3 lb 10.15 kg	0.0 in 0.0 m	0.0 in lb 0.0 m kg	10.5 in 0.27 m	234.2 in lb 2.74 m kg

## 5.0 PARTS LIST

-015	Part Number	Description
X	D205-579-015	DUAL BATTERY RACK KIT
4	D2121	CLAMP ASSEMBLY
4	D3247-1	ANGLE
1	D3249-1	TOP
1	D3250-1	BACK
1	D3251-041	CENTRE DIVIDER
1	D3252-1	LARGE SHELF
1	D3253-1	SMALL SHELF
1	D3254-041	SIDE (LH)
1	D3254-2	SIDE (RH)
1	D3261-1	BATTERY CASE TRAY
12	MS20470AD4-5	RIVET
17	MS20470AD4-7	RIVET

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Page 1

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Item ID: D205-579-015

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Dual Battery Rack

Start Date: 9/06/13 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 9/06/13 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Run Start \*NR1\*

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

\*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D204/5-579

Rev B

0.00

100

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP205-579-015

CHG002

32

MLD 13-09-17

105

Pick Kit

0.00

\*105\*

Packaging

Packaging

Memo

0.00

5/13/14

32

110

QC4- 100% Inspect kits for completeness

0.00

\*110\*

QC

Quality Control

Memo

0.00